

(e) For wastewater sources regulated under paragraph (c) of this section, the following optional control program may be elected by the source introducing treated process wastewater into a publicly owned treatment works with the concurrence of the control authority. These optional pollutant parameters are not eligible for allowance for removal achieved by the publicly owned treatment works under 40 CFR 403.7. In the absence of strong chelating agents, after reduction of hexavalent chromium wastes, and after neutralization using calcium oxide (or hydroxide) the following limitations shall apply:

**SUBPART H—PRINTED CIRCUIT BOARD FACILITIES DISCHARGING 38,000 LITERS OR MORE PER DAY PSES LIMITATIONS (MG/L)**

Pollutant or pollutant property	Maximum for any 1 day	Average of daily values for 4 consecutive monitoring days shall not exceed
CN, T .....	1.9	1.0
Pb .....	0.6	0.4
Cd .....	1.2	0.7
TSS .....	20.0	13.4
pH .....	( <sup>1</sup> )	( <sup>1</sup> )

<sup>1</sup> Within the range 7.5 to 10.0

(f) In addition to paragraphs (a) and (b) the following limitation shall apply for plants discharging less than 38,000 l (10,000 gal) per calendar day of electroplating process wastewater:

Pollutant or pollutant property	Maximum for any 1 day
	Milligrams per liter (mg/l)
TTO .....	4.57

(g) In addition to paragraphs (a), (c), (d), and (e) the following limitation shall apply for plants discharging 38,000 l (10,000 gal) or more per calendar day of electroplating process wastewater:

Pollutant or pollutant property	Maximum for any 1 day
	Milligrams per liter (mg/l)
TTO .....	2.13

(h) In addition to paragraphs (a), (b), (c), (d), (e), (f), and (g) of this section, the following shall apply: An existing source submitting a certification in lieu of monitoring pursuant to §413.03 of this regulation must implement the

toxic organic management plan approved by the control authority.

(Secs. 301, 304, 306, 307, 308, and 501 of the Clean Water Act (the Federal Water Pollution Control Act Amendments of 1972, 33 U.S.C. 1251 *et. seq.*, as amended by the Clean Water Act of 1977, Pub. L. 95-217))

[46 FR 9467, Jan. 28, 1981, as amended at 48 FR 32485, July 15, 1983; 48 FR 43681, Sept. 26, 1983]

**PART 414—ORGANIC CHEMICALS, PLASTICS, AND SYNTHETIC FIBERS**

**Subpart A—General**

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414.22 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

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**Subpart C—Other Fibers**

414.30 Applicability; description of the other fibers subcategory.

414.31 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

414.32 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

414.33 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available

technology economically achievable (BAT).

414.34 New source performance standards (NSPS).

414.35 Pretreatment standards for existing sources (PSES).

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#### Subpart D—Thermoplastic Resins

414.40 Applicability; description of the thermoplastic resins subcategory.

414.41 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

414.42 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

414.43 Effluent limitations representing the degree of effluent reduction attainable by the application of best available technology economically achievable (BAT).

414.44 New source performance standards (NSPS).

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414.46 Pretreatment standards for new sources (PSNS).

#### Subpart E—Thermosetting Resins

414.50 Applicability; description of the thermosetting resins subcategory.

414.51 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

414.52 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

414.53 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

414.54 New source performance standards (NSPS).

414.55 Pretreatment standards for existing sources (PSES).

414.56 Pretreatment standards for new sources (PSNS).

#### Subpart F—Commodity Organic Chemicals

414.60 Applicability; description of the commodity organic chemicals subcategory.

414.61 Effluent limitations representing the degree of effluent reduction attainable

by the application of the best practicable control technology currently available (BPT).

414.62 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

414.63 Effluent limitations representing the degree of effluent reduction attainable by the application of best available technology economically achievable (BAT).

414.64 New source performance standards (NSPS).

414.65 Pretreatment standards for existing sources (PSES).

414.66 Pretreatment standards for new sources (PSNS).

#### Subpart G—Bulk Organic Chemicals

414.70 Applicability; description of the bulk organic chemicals subcategory.

414.71 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

414.72 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

414.73 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

414.74 New source performance standards (NSPS).

414.75 Pretreatment standards for existing sources (PSES).

414.76 Pretreatment standards for new sources (PSNS).

#### Subpart H—Specialty Organic Chemicals

414.80 Applicability; description of the specialty organic chemicals subcategory.

414.81 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

414.82 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

414.83 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

414.84 New source performance standards (NSPS).

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414.85 Pretreatment standards for existing sources (PSES).

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### Subpart I—Direct Discharge Point Sources That Use End-of-Pipe Biological Treatment

414.90 Applicability; description of the subcategory of direct discharge point sources that use end-of-pipe biological treatment.

414.91 Toxic pollutant effluent limitations and standards for direct discharge point sources that use end-of-pipe biological treatment.

### Subpart J—Direct Discharge Point Sources That Do Not Use End-of-Pipe Biological Treatment

414.100 Applicability; description of the subcategory of direct discharge point sources that do not use end-of-pipe biological treatment.

414.101 Toxic pollutant effluent limitations and standards for direct discharge point sources that do not use end-of-pipe biological treatment.

### Subpart K—Indirect Discharge Point Sources

414.110 Applicability; description of the subcategory of indirect discharge point sources.

414.111 Toxic pollutant standards for indirect discharge point sources.

APPENDIX A TO PART 414—NON-COMPLEXED METAL-BEARING WASTE STREAMS AND CYANIDE-BEARING WASTE STREAMS

APPENDIX B TO PART 414—COMPLEXED METAL-BEARING WASTE STREAMS

AUTHORITY: Secs. 301, 304, 306, 307, and 501, Pub. L. 92-500, 86 Stat. 816, Pub. L. 95-217, 91 Stat. 156, Pub. L. 100-4, 101 Stat. 7 (33 U.S.C. 1311, 1314, 1316, 1317, and 1361).

SOURCE: 52 FR 42568, Nov. 5, 1987, unless otherwise noted.

## Subpart A—General

### § 414.10 General definitions.

As used in this part:

(a) Except as provided in this regulation, the general definitions, abbreviations and methods of analysis set forth in part 401 of this chapter shall apply to this part.

(b) *Pretreatment control authority* means:

(1) The POTW if the POTW's submission for its pretreatment program has

been approved in accordance with the requirements of 40 CFR 403.11, or

(2) The Approval Authority if the submission has not been approved.

(c) *Priority pollutants* means the toxic pollutants listed in 40 CFR 401.15.

### § 414.11 Applicability.

(a) The provisions of this part are applicable to process wastewater discharges from all establishments or portions of establishments that manufacture the organic chemicals, plastics, and synthetic fibers (OCPSF) products or product groups covered by subparts B through H of this regulation and are included within the following U.S. Department of Commerce Bureau of the Census Standard Industrial Classification (SIC) major groups:

(1) SIC 2821—Plastic Materials, Synthetic Resins, and Nonvulcanizable Elastomers,

(2) SIC 2823—Cellulosic Man-Made Fibers,

(3) SIC 2824—Synthetic Organic Fibers, Except Cellulosic,

(4) SIC 2865—Cyclic Crudes and Intermediates, Dyes, and Organic Pigments,

(5) SIC 2869—Industrial Organic Chemicals, Not Elsewhere Classified.

(b) The provisions of this part are applicable to wastewater discharges from OCPSF research and development, pilot plant, technical service and laboratory bench scale operations if such operations are conducted in conjunction with and related to existing OCPSF manufacturing activities at the plant site.

(c) Notwithstanding paragraph (a) of this section, the provisions of this part are not applicable to discharges resulting from the manufacture of OCPSF products if the products are included in the following SIC subgroups and have in the past been reported by the establishment under these subgroups and not under the SIC groups listed in paragraph (a) of this section:

(1) SIC 2843085—bulk surface active agents;

(2) SIC 28914—synthetic resin and rubber adhesives;

(3) Chemicals and Chemical Preparations, not Elsewhere Classified:

(i) SIC 2899568—sizes, all types

(ii) SIC 2899597—other industrial chemical specialties, including fluxes,

plastic wood preparations, and embalming fluids;

(4) SIC 2911058—aromatic hydrocarbons manufactured from purchased refinery products; and

(5) SIC 2911632—aliphatic hydrocarbons manufactured from purchased refinery products.

(d) Notwithstanding paragraph (a) of this section, the provisions of this part are not applicable to any discharges for which a different set of previously promulgated effluent limitations guidelines and standards in this subchapter apply, unless the facility reports OCPSF products under SIC codes 2865, 2869, or 2821, and the facility's OCPSF wastewaters are treated in a separate treatment system or discharged separately to a publicly owned treatment works.

(e) The provisions of this part do not apply to any process wastewater discharges from the manufacture of organic chemical compounds solely by extraction from plant and animal raw materials or by fermentation processes.

(f) Discharges of chromium, copper, lead, nickel, and zinc in “complexed metal-bearing waste streams,” listed in appendix B of this part, are not subject to the requirements of this part.

(g) *Non-amenable cyanide.* Discharges of cyanide in “cyanide-bearing waste streams” (listed in Appendix A to this part) are not subject to the cyanide limitations and standards of this part if the permit writer or control authority determines that the cyanide limitations and standards are not achievable due to elevated levels of non-amenable cyanide (*i.e.*, cyanide that is not oxidized by chlorine treatment) that result from the unavoidable complexing of cyanide at the process source of the cyanide-bearing waste stream and establishes an alternative total cyanide or amenable cyanide limitation that reflects the best available technology economically achievable. The determination must be based upon a review of relevant engineering, production, and sampling and analysis information, including measurements of both total and amenable cyanide in the waste stream. An analysis of the extent of complexing in the waste stream, based on the foregoing infor-

mation, and its impact on cyanide treatability shall be set forth in writing and, for direct dischargers, be contained in the fact sheet required by 40 CFR 124.8.

(h) *Allowances for non-metal-bearing waste streams.* Discharge limitations for chromium, copper, lead, nickel, and zinc or discharge standards for lead and zinc may be established for waste streams not listed in Appendix A of this part and not otherwise determined to be “metal-bearing waste streams” if the permit writer or control authority determines that the wastewater metals contamination is due to background levels that are not reasonably avoidable from sources such as intake water, corrosion of construction materials or contamination of raw materials. The determination must be based upon a review of relevant plant operating conditions, process chemistry, engineering, and sampling and analysis information. An analysis of the sources and levels of the metals, based on the foregoing information, shall be set forth in writing; for direct dischargers, the analysis shall be contained in the fact sheet required by 40 CFR 124.8. For direct dischargers, the permit writer may establish limitations for chromium, copper, lead, nickel, and zinc for non-“metal-bearing waste streams” between the lowest level which the permit writer determines based on best professional judgment can be reliably measured and the concentrations of such metals present in the wastestreams, but not to exceed the applicable limitations contained in §§414.91 and 414.101. (For zinc, the applicable limitations which may not be exceeded are those appearing in the tables in §§414.91 and 414.101, not the alternative limitations for rayon fiber manufacture by the viscose process and the acrylic fiber manufacture by the zinc chloride/solvent process set forth in footnote 2 to each of these tables.) For indirect dischargers, the control authority may establish standards for lead and zinc for non-“metal-bearing waste streams” between the lowest level which the control authority determines based on best professional judgment can be reliably measured and the concentration of such metals present in the wastestreams, but not to

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exceed the applicable standards contained in §§ 414.25, 414.35, 414.45, 414.55, 414.65, 414.75, and 414.85. (For zinc, the applicable standards which may not be exceeded are those appearing in the tables in the above referenced sections, not the alternative standards for rayon fiber manufacture by the viscose process set forth in footnote 2 to the table in § 414.25, or the alternative standards for acrylic fiber manufacture by the zinc chloride/solvent process set forth in footnote 2 to the table in § 414.35.) The limitations and standards for individual dischargers shall be set on a mass basis by multiplying the concentration allowance established by the permit writer or control authority by the process wastewater flow from the individual wastestreams for which incidental metals have been found to be present.

(i) BOD<sub>5</sub> and TSS limitations for plants with production in two or more subcategories. Any existing or new source direct discharge point source subject to two or more of subparts B through H must achieve BOD<sub>5</sub> and TSS discharges not exceeding the quantity (mass) determined by multiplying the total OCPSF process wastewater flow subject to subparts B through H times the following “OCPSF production-proportioned concentration”: For a specific plant, let  $w_j$  be the proportion of the plant's total OCPSF production in subcategory  $j$ . Then the plant-specific production-proportioned concentration limitations are given by:

$$\text{Plant BOD}_5 \text{ Limit} = \sum_{j=B}^H (w_j) (\text{BOD}_5 \text{ Limit}_j)$$

and

$$\text{Plant TSS Limit} = \sum_{j=B}^H (w_j) (\text{TSS Limit}_j).$$

The “BOD<sub>5</sub> Limit <sub>$j$</sub> ” and “TSS Limit <sub>$j$</sub> ” are the respective subcategorical BOD<sub>5</sub> and TSS Maximum for Any One Day or Maximum for Monthly Average limitations.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41843, Sept. 11, 1992]

### § 414.12 Compliance date for pretreatment standards for existing sources (PSES).

All dischargers subject to PSES in this part must comply with the standards by no later than three years after date of promulgation in the FEDERAL REGISTER.

## Subpart B—Rayon Fibers

### § 414.20 Applicability; description of the rayon fibers subcategory.

The provisions of this subpart are applicable to process wastewater discharges resulting from the manufacture of rayon fiber by the viscose process only.

### § 414.21 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

Effluent characteristics	BPT effluent limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD <sub>5</sub> .....	64	24
TSS .....	130	40
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

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**§ 414.22 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]**

**§ 414.23 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).**

(a) The Agency has determined that for existing point sources whose total OCPSF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part.

**§ 414.24 New source performance standards (NSPS).**

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

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Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD <sub>5</sub> .....	64	24
TSS .....	130	40
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

**§ 414.25 Pretreatment standards for existing sources (PSES).**

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

**§ 414.26 Pretreatment standards for new sources (PSNS).**

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 411.111.

[58 FR 36892, July 9, 1993]

## Subpart C—Other Fibers

**§ 414.30 Applicability; description of the other fibers subcategory.**

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of products classified under SIC 2823 cellulosic man-made fibers, except Rayon, and SIC 2824 synthetic organic fibers including those fibers and fiber groups listed below. Product groups are indicated with an asterisk (\*).

\*Acrylic Fibers (85% Polyacrylonitrile)

\*Cellulose Acetate Fibers

\*Fluorocarbon (Teflon) Fibers

\*Modacrylic Fibers

\*Nylon 6 Fibers

Nylon 6 Monofilament

\*Nylon 66 Fibers

Nylon 66 Monofilament

\*Polyamide Fibers (Quiana)

\*Polyaramid (Kevlar) Resin-Fibers

\*Polyaramid (Nomex) Resin-Fibers

\*Polyester Fibers

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\*Polyethylene Fibers  
 \*Polypropylene Fibers  
 \*Polyurethane Fibers (Spandex)

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.31 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

Effluent characteristics	BPT effluent limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	48	18
TSS .....	115	36
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.32 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

### § 414.33 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) The Agency has determined that for existing point sources whose total OCPSF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part.

### § 414.34 New source performance standards (NSPS).

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	48	18
TSS .....	115	36
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

### § 414.35 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

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### § 414.36 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

### Subpart D—Thermoplastic Resins

#### § 414.40 Applicability; description of the thermoplastic resins subcategory.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of the products classified under SIC 28213 thermoplastic resins including those resins and resin groups listed below. Product groups are indicated with an asterisk (\*).

- \*Abietic Acid—Derivatives
- \*ABS Resins
- \*ABS-SAN Resins
- \*Acrylate-Methacrylate Latexes
- \*Acrylic Latex
- \*Acrylic Resins
- \*Cellulose Acetate Butyrates
- \*Cellulose Acetate Resin
- \*Cellulose Acetates
- \*Cellulose Acetates Propionates
- \*Cellulose Nitrate
- \*Ethylene-Methacrylic Acid Copolymers
- \*Ethylene-Vinyl Acetate Copolymers
- \*Fatty Acid Resins
- \*Fluorocarbon Polymers
- Nylon 11 Resin
- \*Nylon 6-66 Copolymers
- \*Nylon 6—Nylon 11 Blends
- Nylon 6 Resin
- Nylon 612 Resin
- Nylon 66 Resin
- \*Nylons
- \*Petroleum Hydrocarbon Resins
- \*Polyvinyl Pyrrolidone—Copolymers
- \*Poly(Alpha)Olefins
- Polyacrylic Acid
- \*Polyamides
- \*Polyarylamides
- Polybutadiene
- \*Polybutenes
- Polybutenyl Succinic Anhydride
- \*Polycarbonates
- \*Polyester Resins
- \*Polyester Resins, Polybutylene Terephthalate
- \*Polyester Resins, Polyoxybenzoate
- Polyethylene
- \*Polyethylene—Ethyl Acrylate Resins

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- \*Polyethylene—Polyvinyl Acetate Copolymers
- Polyethylene Resin (HDPE)
- Polyethylene Resin (LPDE)
- Polyethylene Resin, Scrap
- Polyethylene Resin, Wax (Low M.W.)
- Polyethylene Resin, Latex
- Polyethylene Resins
- \*Polyethylene Resins, Compounded
- \*Polyethylene, Chlorinated
- \*Polyimides
- \*Polypropylene Resins
- Polystyrene (Crystal)
- Polystyrene (Crystal) Modified
- \*Polystyrene—Copolymers
- \*Polystyrene—Acrylic Latexes
- Polystyrene Impact Resins
- Polystyrene Latex
- Polystyrene, Expandable
- Polystyrene, Expanded
- \*Polysulfone Resins
- Polyvinyl Acetate
- \*Polyvinyl Acetate—PVC Copolymers
- \*Polyvinyl Acetate Copolymers
- \*Polyvinyl Acetate Resins
- Polyvinyl Alcohol Resin
- Polyvinyl Chloride
- Polyvinyl Chloride, Chlorinated
- \*Polyvinyl Ether-Maleic Anhydride
- \*Polyvinyl Formal Resins
- \*Polyvinylacetate—Methacrylic Copolymers
- \*Polyvinylacetate Acrylic Copolymers
- \*Polyvinylacetate-2-Ethylhexylacrylate Copolymers
- Polyvinylidene Chloride
- \*Polyvinylidene Chloride Copolymers
- \*Polyvinylidene-Vinyl Chloride Resins
- \*PVC Copolymers, Acrylates (Latex)
- \*PVC Copolymers, Ethylene-Vinyl Chloride
- \*Rosin Derivative Resins
- \*Rosin Modified Resins
- \*Rosin Resins
- \*SAN Resins
- \*Silicones: Silicone Resins
- \*Silicones: Silicone Rubbers
- \*Styrene Maleic Anhydride Resins
- Styrene Polymeric Residue
- \*Styrene-Acrylic Copolymer Resins
- \*Styrene-Acrylonitrile-Acrylates Copolymers
- \*Styrene-Butadiene Resins
- \*Styrene-Butadiene Resins (<50% Butadiene)
- \*Styrene-Butadiene Resins (latex)
- \*Styrene-Divinyl Benzene Resins (Ion Exchange)
- \*Styrene-Methacrylate Terpolymer Resins
- \*Styrene-Methyl Methacrylate Copolymers
- \*Styrene, Butadiene, Vinyl Toluene Terpolymers
- \*Sulfonated Styrene-Maleic Anhydride Resins
- \*Unsaturated Polyester Resins
- \*Vinyl Toluene Resins
- \*Vinyl Toluene-Acrylate Resins
- \*Vinyl Toluene-Butadiene Resins
- \*Vinyl Toluene-Methacrylate Resins

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\*Vinylacetate-N-Butylacrylate Copolymers

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.41 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

Effluent characteristics	BPT Effluent Limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	64	24
TSS .....	130	40
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.42 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

### § 414.43 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) The Agency has determined that for existing point sources whose total OCPSPF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSPF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part.

### § 414.44 New source performance standards (NSPS).

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	64	24
TSS .....	130	40
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

### § 414.45 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

## § 414.46

### § 414.46 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

## Subpart E—Thermosetting Resins

### § 414.50 Applicability; description of the thermosetting resins subcategory.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of the products classified under SIC 28214 thermosetting resins including those resins and resin groups listed below. Product groups are indicated with an asterisk (\*).

- \*Alkyd Resins
- Dicyanodiamide Resin
- \*Epoxy Resins
- \*Fumaric Acid Polyesters
- \*Furan Resins
- Glyoxal-Urea Formaldehyde Textile Resin
- \*Ketone-Formaldehyde Resins
- \*Melamine Resins
- \*Phenolic Resins
- \*Polyacetal Resins
- Polyacrylamide
- \*Polyurethane Prepolymers
- \*Polyurethane Resins
- \*Urea Formaldehyde Resins
- \*Urea Resins

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.51 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

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Effluent characteristics	BPT effluent limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	163	61
TSS .....	216	67
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.52 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

### § 414.53 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) The Agency has determined that for existing point sources whose total OCPSF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part.

### § 414.54 New source performance standards (NSPS).

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of

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this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with §414.101 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	163	61
TSS .....	216	67
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

### §414.55 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with §414.111.

[58 FR 36892, July 9, 1993]

### §414.56 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with §414.111.

[58 FR 36892, July 9, 1993]

## Subpart F—Commodity Organic Chemicals

### §414.60 Applicability; description of the commodity organic chemicals subcategory.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufac-

ture of the following SIC 2865 and 2869 commodity organic chemicals and commodity organic chemical groups. Product groups are indicated with an asterisk (\*).

#### (a) Aliphatic Organic Chemicals

Acetaldehyde  
Acetic Acid  
Acetic Anhydride  
Acetone  
Acrylonitrile  
Adipic Acid  
\*Butylenes (Butenes)  
Cyclohexane  
Ethanol  
Ethylene  
Ethylene Glycol  
Ethylene Oxide  
Formaldehyde  
Isopropanol  
Methanol  
Polyoxypropylene Glycol  
Propylene  
Propylene Oxide  
Vinyl Acetate  
1,2-Dichloroethane  
1,3-Butadiene

#### (b) Aromatic Organic Chemicals

Benzene  
Cumene  
Dimethyl Terephthalate  
Ethylbenzene  
m-Xylene (impure)  
p-Xylene  
Phenol  
\*Pitch Tar Residues  
\*Pyrolysis Gasolines  
Styrene  
Terephthalic Acid  
Toluene  
\*Xylenes, Mixed  
o-Xylene

#### (c) Halogenated Organic Chemicals

Vinyl Chloride

### §414.61 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

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Effluent characteristics	BPT Effluent limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	80	30
TSS .....	149	46
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

**§ 414.62 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]**

**§ 414.63 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).**

(a) The Agency has determined that for existing point sources whose total OCPSF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part.

**§ 414.64 New source performance standards (NSPS).**

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part, and also must not exceed the

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quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	80	30
TSS .....	149	46
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

**§ 414.65 Pretreatment standards for existing sources (PSES).**

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

**§ 414.66 Pretreatment standards for new sources (PSNS).**

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

## Subpart G—Bulk Organic Chemicals

**§ 414.70 Applicability; description of the bulk organic chemicals subcategory.**

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of the following SIC 2865 and 2869

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bulk organic chemicals and bulk organic chemical groups. Product groups are indicated with an asterisk (\*).

(a) Aliphatic Organic Chemicals

\*Acetic Acid Esters  
\*Acetic Acid Salts  
Acetone Cyanohydrin  
Acetylene  
Acrylic Acid  
\*Acrylic Acid Esters  
\*Alkoxy Alkanols  
\*Alkylates  
\*Alpha-Olefins  
Butane (all forms)  
\*C-4 Hydrocarbons (Unsaturated)  
Calcium Stearate  
Caprolactam  
Carboxymethyl Cellulose  
Cellulose Acetate Butyrates  
\*Cellulose Ethers  
Cumene Hydroperoxide  
Cyclohexanol  
Cyclohexanol, Cyclohexanone (Mixed)  
Cyclohexanone  
Cyclohexene  
\*C12-C18 Primary Alcohols  
\*C5 Concentrates  
\*C9 Concentrates  
Decanol  
Diacetone Alcohol  
\*Dicarboxylic Acids—Salts  
Diethyl Ether  
Diethylene Glycol  
Diethylene Glycol Diethyl Ether  
Diethylene Glycol Dimethyl Ether  
Diethylene Glycol Monoethyl Ether  
Diethylene Glycol Monomethyl Ether  
\*Dimer Acids  
Dioxane  
Ethane  
Ethylene Glycol Monophenyl Ether  
\*Ethoxylates, Misc.  
Ethylene Glycol Dimethyl Ether  
Ethylene Glycol Monobutyl Ether  
Ethylene Glycol Monoethyl Ether  
Ethylene Glycol Monomethyl Ether  
Glycerine (Synthetic)  
Glyoxal  
Hexane  
\*Hexanes and Other C6 Hydrocarbons  
Isobutanol  
Isobutylene  
Isobutyraldehyde  
Isophorone  
Isophthalic Acid  
Isoprene  
Isopropyl Acetate  
Ligninsulfonic Acid, Calcium Salt  
Maleic Anhydride  
Methacrylic Acid  
\*Methacrylic Acid Esters  
Methane  
Methyl Ethyl Ketone  
Methyl Methacrylate  
Methyl Tert-Butyl Ether  
Methylisobutyl Ketone

\*n-Alkanes  
n-Butyl Alcohol  
n-Butylacetate  
n-Butyraldehyde  
n-Butyric Acid  
n-Butyric Anhydride  
\*n-Paraffins  
n-Propyl Acetate  
n-Propyl Alcohol  
Nitrilotriacetic Acid  
Nylon Salt  
Oxalic Acid  
\*Oxo Aldehydes—Alcohols  
Pentaerythritol  
Pentane  
\*Pentenes  
\*Petroleum Sulfonates  
Pine Oil  
Polyoxybutylene Glycol  
Polyoxyethylene Glycol  
Propane  
Propionaldehyde  
Propionic Acid  
Propylene Glycol  
Sec-Butyl Alcohol  
Sodium Formate  
Sorbitol  
Stearic Acid, Calcium Salt (Wax)  
Tert-Butyl Alcohol  
1-Butene  
1-Pentene  
1,4-Butanediol  
Isobutyl Acetate  
2-Butene (Cis and Trans)  
2-Ethyl Hexanol  
2-Ethylbutyraldehyde  
2,2,4-Trimethyl-1,3-Pentanediol

(b) Amine and Amide Organic Chemicals

2,4-Diaminotoluene  
\*Alkyl Amines  
Aniline  
Caprolactam, Aqueous Concentrate  
Diethanolamine  
Diphenylamine  
\*Ethanolamines  
Ethylamine  
Ethylenediamine  
Ethylenediaminetetracetic Acid  
\*Fatty Amines  
Hexamethylene Diamine  
Isopropylamine  
m-Toluidine  
Melamine  
Melamine Crystal  
\*Methylamines  
Methylene Dianiline  
n-Butylamine  
N,N-Diethylaniline  
N,N-Dimethylformamide  
\*Nitroanilines  
Polymeric Methylene Dianiline  
Sec-Butylamine  
Tert-Butylamine  
Toluenediamine (Mixture)

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\*Toluidines  
o-Phenylenediamine  
2,6-Dimethylaniline  
4-(N-Hydroxyethylethylamino)-2-Hydroxy-ethyl Aniline  
4,4'-Methylenebis (N,N'-dimethyl)-aniline  
4,4'Methylenedianiline

**(c) Aromatic Organic Chemicals**

Alpha-Methylstyrene  
\*Alkyl Benzenes  
\*Alkyl Phenols  
\*Alkylbenzene Sulfonic Acids, Salts  
Aminobenzoic Acid (Meta and Para)  
Beta-Naphthalene Sulfonic Acid  
Benzenedisulfonic Acid  
Benzoic Acid  
Bis(2-Ethylhexyl)Phthalate  
Bisphenol A  
BTX-Benzene, Toluene, Xylene (Mixed)  
Butyl Octyl Phthalate  
Coal Tar  
\*Coal Tar Products (Misc.)  
Creosote  
\*Cresols, Mixed  
Cyanuric Acid  
\*Cyclic Aromatic Sulfonates  
Dibutyl Phthalate  
Diisobutyl Phthalate  
Diisodecyl Phthalate  
Diisooctyl Phthalate  
Dimethyl Phthalate  
Dinitrotoluene (Mixed)  
Ditridecyl Phthalate  
m-Cresol  
Metanilic Acid  
Methylenediphenyldiisocyanate  
Naphthalene  
\*Naphthas, Solvent  
Nitrobenzene  
Nitrotoluene  
Nonylphenol  
p-Cresol  
Phthalic Acid  
Phthalic Anhydride  
\*Tars—Pitches  
Tert-Butylphenol  
\*Toluene Diisocyanates (Mixture)  
Trimellitic Acid  
o-Cresol  
1-Tetralol, 1-Tetralone Mix  
2,4-Dinitrotoluene  
2,6-Dinitrotoluene

**(d) Halogenated Organic Chemicals**

1,4-Phenylenediamine Dihydrochloride  
Allyl Chloride  
Benzyl Chloride  
Carbon Tetrachloride  
\*Chlorinated Paraffins, 35–64 PCT, Chlorine  
Chlorobenzene  
\*Chlorobenzenes (Mixed)  
Chlorodifluoroethane  
Chloroform  
\*Chloromethanes  
2-Chloro-5-Methylphenol (6-chloro-m-cresol)

\*Chlorophenols  
Chloroprene  
Cyanogen Chloride  
Cyanuric Chloride  
Dichloropropane  
Epichlorohydrin  
Ethyl Chloride  
\*Fluorocarbons (Freons)  
Methyl Chloride  
Methylene Chloride  
Pentachlorophenol  
Phosgene  
Tetrachloroethylene  
Trichloroethylene  
Trichlorofluoromethane  
Vinylidene Chloride  
1,1-Dichloroethane  
1,1,1-Trichloroethane  
2,4-Dichlorophenol

**(e) Other Organic Chemicals**

Adiponitrile  
Carbon Disulfide  
Fatty Nitriles  
\*Organo-Tin Compounds  
\*Phosphate Esters  
Tetraethyl Lead  
Tetramethyl Lead  
\*Urethane Prepolymers

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

**§414.71 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).**

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

Effluent characteristics	BPT Effluent limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	92	34
TSS .....	159	49
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

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[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

### § 414.72 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

### § 414.73 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) The Agency has determined that for existing point sources whose total OCPSF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part.

### § 414.74 New source performance standards (NSPS).

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	92	34
TSS .....	159	49
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

### § 414.75 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

### § 414.76 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

## Subpart H—Specialty Organic Chemicals

### § 414.80 Applicability; description of the specialty organic chemicals subcategory.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of all SIC 2865 and 2869 organic chemicals and organic chemical groups which are not defined as commodity or bulk organic chemicals in §§ 414.60 and 414.70, respectively.

### § 414.81 Effluent limitations representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).

Except as provided in 40 CFR 125.30 through 125.32, and in 40 CFR 414.11(i) for point sources with production in

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two or more subcategories, any existing point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

Effluent characteristics	BPT effluent limitations <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	120	45
TSS .....	183	57
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

[52 FR 42568, Nov. 5, 1987, as amended at 57 FR 41844, Sept. 11, 1992]

## § 414.82 Effluent limitations representing the degree of effluent reduction attainable by the application of the best conventional pollutant control technology (BCT). [Reserved]

## § 414.83 Effluent limitations representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).

(a) The Agency has determined that for existing point sources whose total OCPSF production defined by § 414.11 is less than or equal to five (5) million pounds of OCPSF products per year, the BPT level of treatment is the best available technology economically achievable. Accordingly, the Agency is not promulgating more stringent BAT limitations for these point sources.

(b) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.91 of this part.

(c) Except as provided in paragraph (a) of this section and in 40 CFR 125.30 through 125.32, any existing point source that does not use end-of-pipe biological treatment and is subject to

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this subpart must achieve discharges in accordance with § 414.101 of this part.

## § 414.84 New source performance standards (NSPS).

(a) Any new source that uses end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.9 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) Any new source that does not use end-of-pipe biological treatment and is subject to this subpart must achieve discharges in accordance with § 414.101 of this part, and also must not exceed the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

Effluent characteristics	NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
BOD5 .....	120	45
TSS .....	183	57
pH .....	( <sup>2</sup> )	( <sup>2</sup> )

<sup>1</sup> All units except pH are milligrams per liter.

<sup>2</sup> Within the range of 6.0 to 9.0 at all times.

## § 414.85 Pretreatment standards for existing sources (PSES).

Except as provided in 40 CFR 403.7 and 403.13, any existing source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

## § 414.86 Pretreatment standards for new sources (PSNS).

Except as provided in 40 CFR 403.7 any new source subject to this subpart which introduces pollutants into a publicly owned treatment works must comply with 40 CFR part 403 and achieve discharges in accordance with § 414.111.

[58 FR 36892, July 9, 1993]

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### Subpart I—Direct Discharge Point Sources That Use End-of-Pipe Biological Treatment

#### §414.90 Applicability; description of the subcategory of direct discharge point sources that use end-of-pipe biological treatment.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of the OCPSF products and product groups defined by §414.11 from any point source that uses end-of-pipe biological treatment or installs end-of-pipe biological treatment to comply with BPT effluent limitations.

#### §414.91 Toxic pollutant effluent limitations and standards for direct discharge point sources that use end-of-pipe biological treatment.

(a) Any point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) In the case of chromium, copper, lead, nickel, zinc, and total cyanide, the discharge quantity (mass) shall be determined by multiplying the concentrations listed in the following table for these pollutants times the flow from metal-bearing waste streams for the metals and times the flow from cyanide bearing waste streams for total cyanide. The metal-bearing waste streams and cyanide-bearing waste streams are defined as those waste streams listed in Appendix A of this part, plus any additional OCPSF process wastewater streams identified by the permitting authority on a case-by-case basis as metal or cyanide bearing based upon a determination that such streams contain significant amounts of the pollutants identified above. Any such streams designated as metal or cyanide bearing must be treated independently of other metal or cyanide bearing waste streams unless the permitting authority determines that the combination of such streams, prior to treatment, with the Appendix A waste streams will result in substantial reduction of these pollutants. This determination must be based upon a review

of relevant engineering, production, and sampling and analysis information.

Effluent characteristics	Effluent limitations BAT and NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for any monthly average
Acenaphthene .....	59	22
Acenaphthylene .....	59	22
Acrylonitrile .....	242	96
Anthracene .....	59	22
Benzene .....	136	37
Benzo(a)anthracene .....	59	22
3,4-Benzofluoranthene .....	61	23
Benzo(k)fluoranthene .....	59	22
Benzo(a)pyrene .....	61	23
Bis(2-ethylhexyl) phthalate .....	279	103
Carbon Tetrachloride .....	38	18
Chlorobenzene .....	28	15
Chloroethane .....	268	104
Chloroform .....	46	21
2-Chlorophenol .....	98	31
Chrysene .....	59	22
Di-n-butyl phthalate .....	57	27
1,2-Dichlorobenzene .....	163	77
1,3-Dichlorobenzene .....	44	31
1,4-Dichlorobenzene .....	28	15
1,1-Dichloroethane .....	59	22
1,2-Dichloroethane .....	211	68
1,1-Dichloroethylene .....	25	16
1,2-trans-Dichloroethylene .....	54	21
2,4-Dichlorophenol .....	112	39
1,2-Dichloropropane .....	230	153
1,3-Dichloropropylene .....	44	29
Diethyl phthalate .....	203	81
2,4-Dimethylphenol .....	36	18
Dimethyl phthalate .....	47	19
4,6-Dinitro-o-cresol .....	277	78
2,4-Dinitrophenol .....	123	71
2,4-Dinitrotoluene .....	285	113
2,6-Dinitrotoluene .....	641	255
Ethylbenzene .....	108	32
Fluoranthene .....	68	25
Fluorene .....	59	22
Hexachlorobenzene .....	28	15
Hexachlorobutadiene .....	49	20
Hexachloroethane .....	54	21
Methyl Chloride .....	190	86
Methylene Chloride .....	89	40
Naphthalene .....	59	22
Nitrobenzene .....	68	27
2-Nitrophenol .....	69	41
4-Nitrophenol .....	124	72
Phenanthrene .....	59	22
Phenol .....	26	15
Pyrene .....	67	25
Tetrachloroethylene .....	56	22
Toluene .....	80	26
Total Chromium .....	2,770	1,110
Total Copper .....	3,380	1,450
Total Cyanide .....	1,200	420
Total Lead .....	690	320
Total Nickel .....	3,980	1,690
Total Zinc <sup>2</sup> .....	2,610	1,050
1,2,4-Trichlorobenzene .....	140	68
1,1,1-Trichloroethane .....	54	21
1,1,2-Trichloroethane .....	54	21
Trichloroethylene .....	54	21
Vinyl Chloride .....	268	104

<sup>1</sup> All units are micrograms per liter.

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<sup>2</sup>Total Zinc for Rayon Fiber Manufacture that uses the viscose process and Acrylic Fiber Manufacture that uses the zinc chloride/solvent process is 6,796 µg/l and 3,325 µg/l for maximum for any one day and maximum for monthly average, respectively.

[52 FR 42568, Nov. 5, 1987, as amended at 58 FR 36892, July 9, 1993]

### Subpart J—Direct Discharge Point Sources That Do Not Use End-of-Pipe Biological Treatment

#### § 414.100 Applicability; description of the subcategory of direct discharge point sources that do not use end-of-pipe biological treatment.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of the OCPSF products and product groups defined by § 414.11 from any point source that does not use end-of-pipe biological treatment and does not install end-of-pipe biological treatment to comply with BPT effluent limitations.

#### § 414.101 Toxic pollutant effluent limitations and standards for direct discharge point sources that do not use end-of-pipe biological treatment.

(a) Any point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentrations in the following table.

(b) In the case of chromium, copper, lead, nickel, zinc, and total cyanide, the discharge quantity (mass) shall be determined by multiplying the concentrations listed in the following table for these pollutants times the flow from metal bearing waste streams for the metals and times the cyanide-bearing waste streams for total cyanide. The metal-bearing waste streams and cyanide-bearing waste streams are defined as those waste streams listed in Appendix A of this part, plus any additional OCPSF process wastewater streams identified by the permitting authority on a case-by-case basis as metal or cyanide bearing based upon a determination that such streams contain significant amounts of the pollutants identified above. Any such streams designated as metal or cyanide

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bearing must be treated independently of other metal or cyanide bearing waste streams unless the permitting authority determines that the combination of such streams, prior to treatment, with the Appendix A waste streams will result in substantial reduction of these pollutants. This determination must be based upon a review of relevant engineering, production, and sampling and analysis information.

Effluent characteristics	BAT effluent limitations and NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
Acenaphthene .....	47	19
Acenaphthylene .....	47	19
Acrylonitrile .....	232	94
Anthracene .....	47	19
Benzene .....	134	57
Benzo(a)anthracene .....	47	19
3,4-Benzofluoranthene .....	48	20
Benzo(k)fluoranthene .....	47	19
Benzo(a)pyrene .....	48	20
Bis(2-ethylhexyl) phthalate .....	258	95
Carbon Tetrachloride .....	380	142
Chlorobenzene .....	380	142
Chloroethane .....	295	110
Chloroform .....	325	111
Chrysene .....	47	19
Di-n-butyl phthalate .....	43	20
1,2-Dichlorobenzene .....	794	196
1,3-Dichlorobenzene .....	380	142
1,4-Dichlorobenzene .....	380	142
1,1-Dichloroethane .....	59	22
1,2-Dichloroethane .....	574	180
1,1-Dichloroethylene .....	60	22
1,2-trans-Dichloroethylene .....	66	25
1,2-Dichloropropane .....	794	196
1,3-Dichloropropylene .....	794	196
Diethyl phthalate .....	113	46
2,4-Dimethylphenol .....	47	19
Dimethyl phthalate .....	47	19
4,6-Dinitro-o-cresol .....	277	78
2,4-Dinitrophenol .....	4,291	1,207
Ethylbenzene .....	380	142
Fluoranthene .....	54	22
Fluorene .....	47	19
Hexachlorobenzene .....	794	196
Hexachlorobutadiene .....	380	142
Hexachloroethane .....	794	196
Methyl Chloride .....	295	110
Methylene Chloride .....	170	36
Naphthalene .....	47	19
Nitrobenzene .....	6,402	2,237
2-Nitrophenol .....	231	65
4-Nitrophenol .....	576	162
Phenanthrene .....	47	19
Phenol .....	47	19
Pyrene .....	48	20
Tetrachloroethylene .....	164	52
Toluene .....	74	28
Total Chromium .....	2,770	1,110
Total Copper .....	3,380	1,450
Total Cyanide .....	1,200	420
Total Lead .....	690	320
Total Nickel .....	3,980	1,690
Total Zinc <sup>2</sup> .....	2,610	1,050
1,2,4-Trichlorobenzene .....	794	196

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Effluent characteristics	BAT effluent limitations and NSPS <sup>1</sup>	
	Maximum for any one day	Maximum for monthly average
1,1,1-Trichloroethane .....	59	22
1,1,2-Trichloroethane .....	127	32
Trichloroethylene .....	69	26
Vinyl Chloride .....	172	97

<sup>1</sup> All units are micrograms per liter.  
<sup>2</sup> Total Zinc for Rayon Fiber Manufacture that uses the viscose process and Acrylic Fibers Manufacture that uses the zinc chloride/solvent process is 6,796 µg/l and 3,325 µg/l for maximum for any one day and maximum for monthly average, respectively.

[52 FR 42568, Nov. 5, 1987, as amended at 58 FR 36893, July 9, 1993]

### Subpart K—Indirect Discharge Point Sources

SOURCE: 58 FR 36893, July 9, 1993, unless otherwise noted.

#### §414.110 Applicability; description of the subcategory of indirect discharge point sources.

The provisions of this subpart are applicable to the process wastewater discharges resulting from the manufacture of the OCPSF products and product groups defined by §414.11 from any indirect discharge point source.

#### §414.111 Toxic pollutant standards for indirect discharge point sources.

(a) Any point source subject to this subpart must achieve discharges not exceeding the quantity (mass) determined by multiplying the process wastewater flow subject to this subpart times the concentration listed in the following table.

(b) In the case of lead, zinc, and total cyanide the discharge quantity (mass) shall be determined by multiplying the concentrations listed in the following table for these pollutants times the flow from metal-bearing waste streams for metals and times the flow from the cyanide-bearing waste streams for total cyanide. The metal-bearing waste streams and cyanide-bearing waste streams are defined as those waste streams listed in Appendix A of this part, plus any additional OCPSF process wastewater streams identified by the control authority on a case-by-case basis as metal or cyanide bearing based upon a determination that such

streams contain significant amounts of the pollutants identified above. Any such streams designated as metal or cyanide bearing must be treated independently of other metal or cyanide bearing waste streams unless the control authority determines that the combination of such streams, prior to treatment, with the Appendix A waste streams will result in substantial reduction of these pollutants. This determination must be based upon a review of relevant engineering, production, and sampling and analysis information.

Effluent characteristics	PSES and PSNS <sup>1</sup>	
	Maximum for any one day	Maximum for any monthly average
Acenaphthene .....	47	19
Anthracene .....	47	19
Benzene .....	134	57
Bis(2-ethylhexyl) phthalate .....	258	95
Carbon Tetrachloride .....	380	142
Chlorobenzene .....	380	142
Chloroethane .....	295	110
Chloroform .....	325	111
Di-n-butyl phthalate .....	43	20
1,2-Dichlorobenzene .....	794	196
1,3-Dichlorobenzene .....	380	142
1,4-Dichlorobenzene .....	380	142
1,1-Dichloroethane .....	59	22
1,2-Dichloroethane .....	574	180
1,1-Dichloroethylene .....	60	22
1,2-trans-Dichloroethylene .....	66	25
1,2-Dichloropropane .....	794	196
1,3-Dichloropropylene .....	794	196
Diethyl phthalate .....	113	46
Dimethyl phthalate .....	47	19
4,6-Dinitro-o-cresol .....	277	78
Ethylbenzene .....	380	142
Fluoranthene .....	54	22
Fluorene .....	47	19
Hexachlorobenzene .....	794	196
Hexachlorobutadiene .....	380	142
Hexachloroethane .....	794	196
Methyl Chloride .....	295	110
Methylene Chloride .....	170	36
Naphthalene .....	47	19
Nitrobenzene .....	6,402	2,237
2-Nitrophenol .....	231	65
4-Nitrophenol .....	576	162
Phenanthrene .....	47	19
Pyrene .....	48	20
Tetrachloroethylene .....	164	52
Toluene .....	74	28
Total Cyanide .....	1,200	420
Total Lead .....	690	320
Total Zinc <sup>2</sup> .....	2,610	1,050
1,2,4-Trichlorobenzene .....	794	196
1,1,1-Trichloroethane .....	59	22
1,1,2-Trichloroethane .....	127	32
Trichloroethylene .....	69	26
Vinyl Chloride .....	172	97

<sup>1</sup> All units are micrograms per liter.  
<sup>2</sup> Total Zinc for Rayon Fiber Manufacture that uses the viscose process and Acrylic Fiber Manufacture that uses the zinc chloride/solvent process is 6,796 µg/l and 3,325 µg/l for maximum for any one day and maximum for monthly average, respectively.

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**APPENDIX A TO PART 414—NON-COMPLEXED METAL-BEARING WASTE STREAMS AND CYANIDE-BEARING WASTE STREAMS**

*Chromium*

Methylhydroabietate/Esterification of hydroabietic acid (rosin) with methanol  
 Acrylic acid/Oxidation of propylene via acrolein  
 N-butyl alcohol/Hydrogenation of n-Butyraldehyde, Oxo process  
 Cyclohexanone/From phenol via cyclohexanol by hydrogenation-dehydrogenation  
 Fatty amines/Hydrogenation of fatty nitriles (batch)  
 Helioptropin/Oxidation of isosafrole, chromium catalyst  
 Isobutanol/Hydrogenation of isobutyraldehyde, Oxo process  
 Cyclohexyl Mercaptan/Cyclohexanol + Hydrogen sulfide  
 Ethyl Mercaptan/Ethanol + Hydrogen sulfide  
 Methanol/H.P. Synthesis from natural gas via synthetic gas  
 Oxo Alcohols, C7–C11/Carbonation & hydrogenation of C6–C10 Olefins  
 Polyoxypropylene diamine/Polypropylene glycol + Ammonia  
 n-Propyl alcohol/Hydrogenation of propionaldehyde, Oxo process  
 SAN resin/Suspension polymerization  
 Styrene/Dehydrogenation of ethylbenzene  
 Styrene/Dehydration of methyl benzyl alcohol (coproduct of propylene oxide)  
 1-Tetralol, 1-Tetralone mix/Oxidation of tetralin (1,2,3,4-Tetrahydronaphthalene)  
 3,3,3-Trifluoropropene/Catalyzed hydrogen fluoride exchange with chlorinated propane  
 Vinyl toluene/Dehydrogenation (thermal) of ethyltoluene

*Copper*

Methylhydroabietate/Esterification of hydroabietic acid (rosin) with methanol  
 Acetaldehyde/Oxidation of ethylene with cupric chloride catalyst  
 Acetic acid/Catalytic oxidation of butane  
 Acetone/Dehydrogenation of isopropanol  
 Acrylamide/Catalytic hydration of acrylonitrile  
 Acrylic acid/Oxidation of propylene via acrolein  
 Acrylonitrile/Propylene ammoxidation  
 Adipic acid/Oxidation of cyclohexanol-cyclohexanone mixture  
 Adipic acid/Oxidation of cyclohexane via cyclohexanol-cyclohexanone mixture  
 Allylnitrile/Allylchloride + sodium cyanide  
 Aniline/Hydrogenation of nitrobenzene  
 Benzofurans, 2,3-Dihydro-2,2-dimethyl-7-benzofuranol/ from o-Nitrophenol + Methyl allyl chloride

n-Butyl alcohol/Hydrogenation of n-Butyraldehyde, Oxo process  
 1,4-Butanediol/Hydrogenation of 1,4-butyne-2,3-diol  
 Butyrolactone/Dehydrogenation of 1,4-butanediol  
 Caprolactam/From cyclohexane via cyclohexanone and its oxime  
 Lilian (hydroxydihydrocitronellal)/Hydration and oxidation of citronellol  
 1,2-Dichloroethane/Oxyhydrochlorination of ethylene  
 Dialkyldithiocarbamates, metal salts/Dialkylamines + carbon disulfide  
 2-Ethylhexanol/from n-Butyraldehyde by Aldol condensation and hydrogenation  
 Fatty amines/Hydrogenation of fatty nitriles (batch)  
 Geraniol/B-Myrcene + Hydrogen chloride, esterification of geranyl chloride, hydrolysis of geranyl acetate  
 Furfuryl alcohol/Hydrogenation of furfural  
 Geraniol (Citral)/Oxidation of geraniol (copper catalyst)  
 Glyoxal/Oxidation of ethylene glycol  
 Isobutanol/Hydrogenation of isobutyraldehyde, Oxo process  
 Isopropanol/Catalytic hydrogenation of acetone  
 2-Mercaptobenzothiazoles, copper salt/2-Mercaptobenzothiazole + copper salt  
 Methanol/High pressure synthesis from natural gas via synthetic gas  
 Methanol/Low pressure synthesis from natural gas via synthetic gas  
 Methyl ethyl ketone/Dehydrogenation of sec-Butanol  
 Oxo alcohols, C7–C11/Carbonation & hydrogenation of C6–C10 olefins  
 Phenol/Liquid phase oxidation of benzoic acid  
 Polyoxyalkylene amines/Polyoxyalkylene glycol + ammonia  
 Polyphenylene oxide/Solution polymerization of 2,6-xylenol by oxidative coupling (cuprous salt catalyst)  
 Polyoxypropylene diamine/Polypropylene glycol + Ammonia  
 Quinaldine (dye intermediate)/Skraup reaction of aniline + crotonaldehyde  
 Silicones, silicone fluids/Hydrolysis and condensation of chlorosilanes  
 Silicones, silicone rubbers/Hydrolysis and condensation of chlorosilanes  
 Silicones, silicone specialties (grease, dispersion agents, defoamers & other products)  
 Silicones: Silicone resins/Hydrolysis & condensation of methyl, phenyl & vinyl chlorosilanes  
 Silicones: Silicone fluids/Hydrolysis of chlorosilanes to acyclic & cyclic organosiloxanes  
 Styrene/Dehydration of a-Methylbenzyl alcohol (coproduct of propylene oxide)  
 Tetrachloroethylene (perchloroethylene)/Oxyhydrochlorination of tetrachloroethane

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Tris(anilino)s-triazine/Cyanuric chloride + aniline + congeners  
Trichloroethylene/Oxyhydrochlorination of tetrachloroethane  
Unsaturated polyester resin/Reaction of maleic anhydride + phthalic anhydride + propylene glycol polyester with styrene or methyl methacrylate

### Lead

Alkyd resin/Condensation polymerization  
Alkyd resins/Condensation polymerization of phthalic anhydride + glycerin + vegetable oil esters  
Dialkyldithiocarbamates, metal salts/Dialkylamines + carbon disulfide  
Thiuram (dimethyldithiocarbamate) hexasulfide/Dimethyldithiocarbamate + sulfur  
Triphenylmethane dyes (methyl violet)/Condensation of Formaldehyde + N-Methylaniline + N,N-dimethylaniline, oxidation of reaction product  
4,4'-Bis-(N,N-dimethylaniline) carbinol, Michler's hydrol/Oxidation of 4,4'-Methylene-bis(N,N-dimethylaniline) with lead oxide  
Naphthenic acid salts  
Stearic acid, metal salts/Neutralization with a metallic base

### Nickel

Acetates, 7,11-Hexadecadien-1-ol (gossypure)/Coupling reactions, low pressure hydrogenation, esterification  
Acetates, 9-dodecen-1-ol (pheromone)/Coupling reactions, low pressure hydrogenation, esterification  
Acrylic acid/oxidation of propylene via acrolein  
Acrylonitrile/Propylene ammoxidation  
n-Alkanes/Hydrogenation of C6-C22 alpha olefins (ethylene oligomers)  
Adiponitrile/Direct cyanation of butadiene  
Alkyl amines/Amination of alcohols  
4-Aminoacetanilide/Hydrogenation of 4-Nitroacetanilide  
BTX/Hydrogenation of olefins (cyclohexenes)  
Terphenyls, hydrogenated/Nickel catalyst, hydrogenation of terphenyl  
Bisphenol-A, hydrogenated (Biscyclohexanol-A)/Hydrogenation of Bisphenol-A  
Butadiene (1,3)/Extractive distillation of C-4 pyrolyzates  
n-Butanol/Hydrogenation of n-Butyraldehyde, Oxo process  
1,3-Butylene glycol/Hydrogenation of acetaldo  
1,4-Butanediol/Hydrogenation of 1,4-butyne diol  
Butylenes (mixed)/Distillation pf C4 pyrolyzates  
4-Chloro-2-aminophenol/Hydrogenation of 4-Chloro-2-nitrophenol  
Lilial (hydroxydihydrocitronellal)/Hydration and oxidation of citronellol

Cycloparaffins/Catalytic hydrogenation of aromatics in kerosene solvent  
Cyclohexanol/Hydrogenation of phenol, distillation  
Cyclohexanone/From phenol via cyclohexanol by hydrogenation-dehydrogenation  
Dialkyldithiocarbamates, metal salts/Dialkylamines + carbon disulfide  
Ethylamine/Reductive amination of ethanol  
Ethylamines (mono, di, tri)/Reductive ammination (ammonia + hydrogen) of ethanol  
Isoeugenol, high % trans/Separation of mixed cis & trans isoeugenols  
2-Ethylhexanol/from n-Butyraldehyde by Aldol condensation and hydrogenation  
Fatty acids, hydrogenated/tallow & coco acids + Hydrogen  
Fatty amines/Hydrogenation of fatty nitriles (batch)  
Fatty amines/Hydrogenation of tallow & coco nitriles  
Glyoxal-urea formaldehyde textile resin/condensation to N-bis(hydroxymethyl) ureas & N,N'-(dihydroxyethyl) ureas  
11-hexadecenal/Coupling rxns, low pressure hydrogenation  
Hexahydrophthalic anhydride/Condensation of butadiene & maleic anhydride (Diels-Alder reaction) + hydrogenation  
Isobutanol/Hydrogenation of isobutyraldehyde, Oxo process  
Diisobutyl amine/Ammonolysis of isobutanol  
Isopropyl amines (mono, di)/Reductive ammination (Ammonia + Hydrogen) of isopropanol  
Linalool/Pyrolysis of 2-Pinanol  
Methanol/High pressure synthesis from natural gas via synthetic gas  
Methanol/Low pressure sythesis from natural gas via synthetic gas  
Methanol/Butane oxidation  
Tris-(hydroxymethyl) methyl amine/Hydrogenation of tris(hydroxymethyl) nitromethane  
N-Methyl morpholine/Morpholine + Methanol  
N-Ethyl morpholine/Morpholine + Ethanol  
2-Methyl-7,8-epoxy octadecane/Coupling reactions, low pressure hydrogenation, epoxidation  
Alpha-Olefins/Ethylene oligomer, & Zeigler Cat.  
Petroleum hydrocarbon resins, hydrogenated/Hydrogenation of petroleum hydrocarbon resin products  
Pinane/Hydrogenation of A-Pinene  
2-Pinanol/Reduction of pinane hydroperoxide  
Bis-(p-Octylphenol) sulfide, Nickel salt/p-Octylphenol + sulfur chloride (S2C12), neutralize with Nickel base  
Piperazine/Reductive amination of ethanol amine (ammonia & hydrogenation, metal catalyst)  
N,N-Dimethylpiperazine/Condensation piperazine + formaldehyde, hydrogenation

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Polyoxyalkylene amines/Polyoxyalkylene glycol + Ammonia  
 Polyoxypropylene diamine/Polypropylene glycol + Ammonia  
 2-Amino-2-methyl-1-propanol/Hydrogenation of 2-Nitro 2-methyl-1-propanol  
 3-Methoxypropyl amine/Reductive amination of acrylamide with methanol & hydrogen  
 N-Propylamine/Reductive amination (ammonia + hydrogen) of n-propanol  
 Sorbitol/Hydrogenation of sugars  
 Sulfolane/Condensation butadiene + sulfur dioxide, Hydrogenation  
 Thionocarbamates, N-Ethyl-o-isopropyl/Isopropyl xanthate + Ethylamine  
 Toluene diamine (mixture)/Catalytic hydrogenation of dinitrotoluene  
 Methylated urea-formaldehyde resins (textile)/Methylation of urea-formaldehyde adduct  
 Methylated urea-formaldehyde glyoxal (textile resin)/Reaction of methylated urea-formaldehyde + glyoxal

*Zinc*

Methylhydroabietate, diels-alder adducts/Derivatives of abietic esters from rosin  
 Acrylic resins/Emulsion or solution polymerization to coatings  
 Acrylic resins (latex)/Emulsion polymerization of acrylonitrile with polybutadiene  
 Acrylic fibers (85% polyacrylonitrile) by solution polymerization/Wet spinning  
 Alkyd Resins/Condensation polymerization of phthalic anhydride + glycerin + vegetable oil esters  
 Benzene/By-product of styrene by ethylbenzene dehydrogenation  
 Benzene/By-product of vinyl toluene (from ethyltoluene)  
 n-butyl alcohol/Hydrogenation of n-Butyraldehyde, Oxo process  
 Coumarin (benz-a-pyrone)/Salicylaldehyde, Oxo process  
 Cycloparaffins/Catalytic hydrogenation of aromatics in kerosene solvent  
 Dithiocarbamates, zinc salt/Reaction of zinc oxide + Sodium dithiocarbamates  
 Dialkyldithiocarbamates, metal salts/Diakylamines + Carbon disulfide  
 Dithiocarbamates, metal salts/Dithiocarbamic acid + metal oxide  
 Thiuram (dimethyldithiocarbamate) hexasulfide/Dimethyldithiocarbamate + sulfur  
 Fluorescent brighteners/Coumarin based  
 Ethyl acetate/Redox reaction (Tschenko) of acetaldehyde  
 Ethylbenzene/Benzene alkylation in liquid phase  
 Ethylbenzyl chloride/Chloromethylation (Hydrogen chloride + formaldehyde, zinc chloride) of ethylbenzene  
 2-Ethyl hexanol/Aldol condensation-hydrogenation of n-Butyraldehyde

Glyoxal-urea formaldehyde textile resin/Condensation to N-bis (hydroxymethyl) ureas + N,N'-(Dihydroxyethyl) ureas  
 Isobutanol/Hydrogenation of isobutyraldehyde, Oxo process  
 Isopropanol/Catalytic hydrogenation of acetone  
 Methallylidene diacetate/Condensation of 2-Methypropenal + acetic anhydride  
 Methanol/Low pressure synthesis from natural gas via synthetic gas  
 Methyl chloride/Hydrochlorination of methanol  
 Methyl ethyl ketone/Dehydrogenation of sec-Butanol  
 Naphthenic acid salts  
 Nylon  
 Nylon 6 & 66 copolymers/Polycondensation of Nylon salt + Caprolatam  
 Nylon 6 fiber/Extrusion (melt spinning)  
 Oxo alcohols, C12-C15/Hydroformylation & hydrogenation of C11-C14 olefins  
 Phenolic urethan resins/Phenol + excess formaldehyde + Methylene aniline diisocyanate  
 Polystyrene (crystal) modified/Polystyrene + sulfonation, chloromethylation and/or amination  
 Rayon/Viscose process  
 SAN resin/Emulsion polymerization  
 Silicones: Silicone rubbers/Hydrolysis and condensation of chlorosilanes  
 Silicones: Silicone specialties (grease, dispersion agents, defoamers & other products)  
 Silicones: Silicone resins/Hydrolysis & condensation of methyl, phenyl & vinyl chlorosilanes  
 Silicones: Silicone fluids/Hydrolysis of chlorosilanes to acyclic & cyclic organosiloxanes  
 Stearic acid, metal salts/Neutralization with a metallic base  
 Styrene/Dehydrogenation of ethylbenzene  
 Styrene-butadiene resin/Emulsion polymerization  
 Vinyl acetate/Reduction of acetylene + acetic acid  
 Vinyl toluene/Dehydrogenation (thermal) of ethyltoluene  
 Xylenes, mixed/By-product vinyl toluene (from ethyltoluene)

*Cyanide*

Acetone cyanohydrin/Acetone + Hydrogen cyanide  
 Acetonitrile/By-product of acrylonitrile from propylene by ammoxidation  
 Acrylic resins/Solution polymerization  
 Acrylic fiber (85% acrylonitrile)/Suspension polymerization, and wet spinning  
 Acrylic fiber (85% acrylonitrile)/Solution polymerization, and wet spinning  
 Acrylonitrile/Ammoxidation of propylene  
 Adiponitrile/Butadiene + Hydrogen cyanide (direct cyanation)  
 Allylnitrile/Allyl chloride + Sodium cyanide

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Dimethoxybenzaldehyde/Hydroquinone dimethyl ether + Hydrogen cyanide, hydrolysis

Benzyl cyanide/Benzyl chloride + Sodium cyanide

Coal tar products/Distillation of coal tar condensate

Cyanoacetic acid/Chloroacetic acid + sodium cyanide

Cyanuric chloride/Catalyzed trimerization of cyanogen chloride

Vat dyes, Indigo paste as Vat Blue 1/Sodamide + potassium N-Phenylglycine, fused with caustic/N-phenylglycine + Aniline + Formaldehyde + Sodium bisulfite, sodium cyanide, hydrolysis with potassium hydroxide

Disperse dyes, Azo and Vat

Ethylenediamine tetraacetic acid/Ethylenediamine + Formaldehyde + Sodium cyanide

Diethylenetriamine pentaacetic acid/Diethylenetriamine + Formaldehyde + Sodium cyanide

N,N'-bis(o-Acetamidophenyl)ethylenediamine, ferric complex/ Salicylaldehyde + Ethylenediamine + Hydrogen cyanide, hydrolysis to amide

Diethylenetriamine pentaacetic acid, pentasodium salt/Diethylenetriamine pentaacetic acid + caustic

Ethylenediamine tetraacetic acid, metal salts/Ethylenediamine tetraacetic acid + metal bases

Hydroxyethyl ethylenediamine triacetic acid, trisodium salt/ Ethylenediamine + Ethylene oxide + Formaldehyde + Sodium cyanide, hydrolysis

5,5-Dimethyl hyantoin/Acetone + ammonia + carbon dioxide + hydrogen cyanide

Hydrogen cyanide/By-product of acrylonitrile by ammoxidation of propylene

Iminodiacetic acid/Hexamethylene tetraamine + Hydrogen cyanide, hydrolysis of iminoacetonitrile salt

Methionine/Acrolein + Methyl mercaptan, with hydrogen cyanide and ammonium carbonate

Nitrilotriacetic acid/Hexamethylene tetraamine + Hydrogen cyanide, hydrolysis of nitrilotriacetonitrile salt

Picolines, mixed/Condensation of acetaldehyde + formaldehyde + ammonia

Organic pigments, Azo/Diazotization of aniline cogener, coupling to B-Naphthol

Pyrimidines, 2-Isopropyl-4-methoxy-/Isobutyronitrile + methanol, ammonia and methylacetoacetate (ring closure)

Pyridine (synthetic)/Condensation of acetaldehyde + ammonia + formaldehyde

Cyanopyridine/Ammoxidation of picoline

Sarcosine (N-Methyl glycine), sodium salt/Hexamethylene tetraamine + Sodium cyanide, hydrolysis

Thiophene acetic acid/Chloromethylation (Hydrogen chloride + Formaldehyde) + Sodium cyanide, hydrolysis

Tris(anilino)S-triazine/Cyanuric chloride + Aniline and its congeners

Triethylorthoformate/Ethanol + Hydrogen cyanide

Trimethylorthoformate/Methanol + Hydrogen cyanide

[52 FR 42568, Nov. 5, 1987, as amended at 54 FR 27352, June 29, 1989; 55 FR 26692, June 29, 1990; 57 FR 41844, Sept. 11, 1992]

### APPENDIX B TO PART 414—COMPLEXED METAL-BEARING WASTE STREAMS

#### *Chromium*

Azo dye intermediates/Substituted diazonium salts + coupling compounds

Vat dyes

Acid dyes

Azo dyes, metallized/Azo dye + metal acetate

Acid dyes, Azo (including metallized)

Organic pigments, miscellaneous lakes and toners

#### *Copper*

Disperse dyes

Acid dyes

Direct dyes

Vat dyes

Sulfur dyes

Disperse dye coupler/N-substitution of 2-Amino-4-acetamidoanisole

Azo dyes, metallized/Azo dye + metal acetate

Direct dyes, Azo

Disperse dyes, Azo and Vat

Organic pigment Green 7/Copper phthalocyanine

Organic pigments

Organic pigments/Phthalocyanine pigments

Organic pigments/Copper phthalocyanine (Blue Crude)

Organic pigments, miscellaneous lakes and toners

#### *Lead*

Organic pigments, Quinacridines

Organic pigments, Thioindigoids

Tetraethyl lead/Alkyl halide + sodium-lead alloy

Tetramethyl lead/Alkyl halide + sodium-lead alloy

#### *Nickel*

Azo dyes, metallized/Azo dye + metal acetate

#### *Zinc*

Organic pigments/Azo pigments by diazotization and coupling

[52 FR 42568, Nov. 5, 1987, as amended at 54 FR 27352, June 29, 1989; 57 FR 41844, Sept. 11, 1992]

# **PART 415—INORGANIC CHEMICALS MANUFACTURING POINT SOURCE CATEGORY**

## **Subpart A—Aluminum Chloride Production Subcategory**

Sec.

- 415.01 Compliance dates for pretreatment standards for existing sources.
- 415.10 Applicability; description of the aluminum chloride production subcategory.
- 415.11 Specialized definitions. [Reserved]
- 415.12–415.13 [Reserved]
- 415.14 Pretreatment standards for existing sources (PSES).
- 415.15 [Reserved]

## **Subpart B—Aluminum Sulfate Production Subcategory**

- 415.20 Applicability; description of the aluminum sulfate production subcategory.
- 415.21 Specialized definitions. [Reserved]
- 415.22 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).
- 415.23 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).
- 415.24 Pretreatment standards for existing sources (PSES).
- 415.25 New source performance standards (NSPS).
- 415.26 Pretreatment standards for new sources (PSNS).

## **Subpart C—Calcium Carbide Production Subcategory**

- 415.30 Applicability; description of the calcium carbide production subcategory.
- 415.31 Specialized definitions. [Reserved]
- 415.32 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).
- 415.33 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).
- 415.34 [Reserved]
- 415.35 New source performance standards (NSPS).
- 415.36 Pretreatment standards for new sources (PSNS).

## **Subpart D—Calcium Chloride Production Subcategory**

- 415.40 Applicability; description of the calcium chloride production subcategory.
- 415.41 Specialized definitions.
- 415.42 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).
- 415.43 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).
- 415.44 [Reserved]
- 415.45 New source performance standards (NSPS).
- 415.46 Pretreatment standards for new sources (PSNS).

## **Subpart E—Calcium Oxide Production Subcategory**

- 415.50 Applicability; description of the calcium oxide production subcategory.
- 415.51 Specialized definitions. [Reserved]
- 415.52 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).
- 415.53 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).
- 415.54 [Reserved]
- 415.55 New source performance standards (NSPS).
- 415.56 Pretreatment standards for new sources (PSNS).

## **Subpart F—Chlor-alkali Subcategory (Chlorine and Sodium or Potassium Hydroxide Production)**

- 415.60 Applicability; description of the chlorine and sodium or potassium hydroxide production subcategory.
- 415.61 Specialized definitions.
- 415.62 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best practicable control technology currently available (BPT).
- 415.63 Effluent limitations guidelines representing the degree of effluent reduction attainable by the application of the best available technology economically achievable (BAT).
- 415.64 Pretreatment standards for existing sources (PSES).
- 415.65 New source performance standards (NSPS).